

13 Overhaul kit

			Machine unit number or Subassembly description 9034887-				
Ref	Part No	Description	-01	-02	Quantity		Notes
		50 Hz	↓				
		60 Hz		↓			
1	567020 04	Inspection kit	1	1			See page 52
2	2234121 38	O-ring	1	1			Strainer/Bottom bearing holder
3	2234121 40	O-ring	1	1			Bottom bearing holder/Frame bottom part
4	9015186 01	Piston ring	1	1			Spindle pulley/Frame bottom part
5	223412 06	O-ring	1	1			Operating water cover/Frame bottom part
6	566788 11	Seal ring	2	2			Neck bearing cover/Fan
7	223406 26	O-ring	2	2			Bowl spindle/Deflector ring
8	223404 20	O-ring	1	1			Pipe/Operating water cover
9	223412 06	O-ring	1	1			Neck bearing cover/Frame bottom part
10	566788 10	Seal ring	1	1			Bowl spindle/Operating water cover
11	223406 05	O-ring	1	1			Piston ring holder/Frame bottom part
12	223406 25	O-ring	1	1			Plug/Frame bottom part
13	548747 17	Single row ball bearing	1	1			Bowl spindle/Top bearing seat
14	73049	Snap ring	1	1			Top bearing seat/Ball bearing
15	562109 12	Helical spring	3	3			Top bearing seat/Top bearing housing
16	573603 01	Composite spring	4	4			Top bearing housing/Plug
17	548744 03	Self-align roller bearing	1	1			Bowl spindle/Bottom bearing holder
19	223406 26	O-ring	1	1			Bowl spindle/Fan
20	545869 03	Nozzle Ø 1,5 mm	1	1			Operating slide
23	548051 50	Ball bearing	2	2			Motor belt pully/Coupling hub
24	223642 38	Snap ring	1	1			Ball bearing/Motor belt pulley
25	66252	Lock ring	1	1			Coupling hub/Ball bearing
26	565576 80	Friction block	5	3			Coupling hub/Motor belt pulley
27	223641 19	Snap ring	1	1			Coupling hub/Cover
28	223107 35	Spring washer	1	1			Motor shaft/Screw
29	9016395 01	Flat belt	1				Motor belt pulley/Spindle pulley
29	9016396 01	Flat belt		1			Motor belt pulley/Spindle pulley
30	596723 02	Locking liquid Low	1	1			Bottom bearing holder
31	596718 02	Locking liquid Medium	1	1			Screw
32	597777 03	Guide ring	1	1			Separator bowl
99	9025570	Exploded view	1	1			

