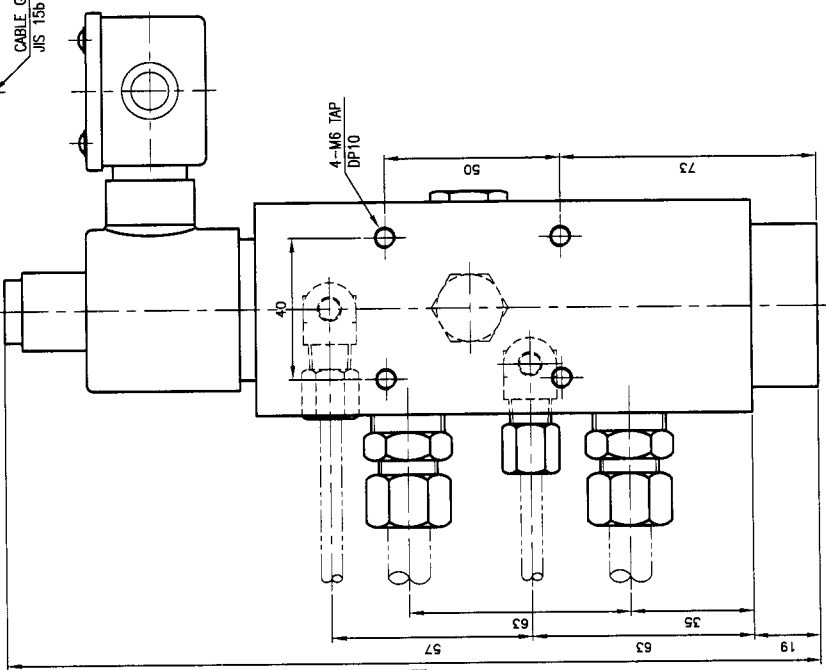
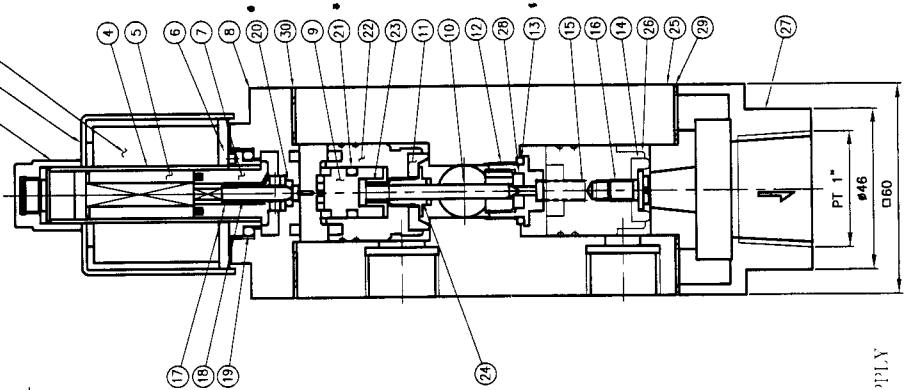


SECTION A-A'



- L.P. CONTROL AIR INLET
($\phi 6$ COPPER PIPE)
- L.P. DRAIN INLET
($\phi 12$ COPPER PIPE)
- H.P. CONTROL AIR INLET
($\phi 6$ COPPER PIPE)
- H.P. DRAIN INLET
($\phi 12$ COPPER PIPE)

NO.	PARTS NAME	MATERIAL	QTY	REMARKS
01	CAP NUT	BsBM	1	
02	COIL CASE	SS41	1	
03	COIL		1	
04	GUIDE PIPE	SUS304	1	
05	MOVING CORE	ST0	1	
06	FLAX PLATE	SS41	2	
07	STATER CORE	ST0	1	
08	UPPER COVER	BsBM	1	
09	PISTON	BsBM	1	
10	NEEDLE VALVE(H.P. SIDE)	SUS304	1	
11	L.P. VALVE DISK	NBR	1	
12	H.P. PILOT DISK HOLDER	BsBM	1	
13	O - RING	NBR	1	$\phi 2.4 \times \phi 13.8$
14	H.P. DISK	TEFLON	1	
15	SPRING	SUS304	1	
16	H.P. DISK SET BOLT	BsBM	1	
17	SPRING	SUS304	1	
18	L.P. PILOT VALVE	SUS304	1	
19	O - RING	NBR	1	$\phi 3 \times \phi 25$
20	O - RING(L.P. PILOT DISK)	NBR	1	$\phi 1.9 \times \phi 3.8$
21	O - RING	NBR	1	$\phi 2.4 \times \phi 9.8$
22	L.P. VALVE	SUS304	1	
23	SPRING	SUS304	1	
24	L.P. VALVE DISK SET BOLT	BsBM	1	
25	VALVE BODY	BsBM	1	
26	H.P. VALVE	SUS304	1	
27	BOTTOM COVER	BsBM	1	
28	H.P. PILOT DISK	TEFLON	1	
29	GASKET(UPPER)	NON-ASBETOS	1	SQ-60x11
30	GASKET(BOTTOM)	NON-ASBETOS	1	SQ-60x11
31	WRENCH BOLT	10T	4	M10x20L
32	WRENCH BOLT	10T	4	M10x25L

SPECIFICATIONS

MAKER	DONGHWA PNEUTEC CO., LTD.
MODEL NO.	DH-104g
TYPE	OPEN DURING OFF CIRCUIT
VOLTAGE	AC 220 V
AMPERE	0.2 A
MAX. PRESSURE	35 kg/cm ²

APPROVED	SCALE	MODEL	H(LV)-SERIES
CHECKED	T.H. KIM	1/2	TITLE
DRAWN	TAE HEE	PROJECTION	MAGNETIC VALVE (UNLOADING & DRAIN)
	D.W.LEE	DWG NO.	DH-104g-2

Donghwa PNEUTEC
DONGHWA PNEUTEC CO., LTD.