

**PARTS LIST**

**ORDER:** 15404                      **SYSTEM TYPE:** N2 Ship (N2S)  
**PROJECT:** Hull S 490, 45K Chem. Tanker

**STRUCTURE: Filter and Control Skid**

<i>Tag no.-1</i>	<i>Comp. no</i>	<i>Qty.</i>	<i>Description</i>
F-8.11	16462	1	Feed Air Filter TMC, HF9-72 CS
F-8.12	16463	1	Feed Air Filter TMC, HF7-72 CS
F-8.13	16464	1	Feed Air Filter TMC, HF3-72 CS

MODEL DESIGNATION		Capacity [m³/h]	Connection [ ]	Working Pressure [max]	Dimensions		Weight [kg]	FILTER REPLACEMENT CARTRIDGE			
FILTER-GRADE	FILTER-HOUSING				Height [mm]	Width [mm]		FILTER-GRADE	FILTER-HOUSING	Quantity	
<b>MODULAR SYSTEM</b>											
F 11	-12	35	3/8"	16	see chapter „dimensional drawing“	105	see chapter „dimensional drawing“	E-11-	-12	1	
	-16	60	1/2"	16		105			-16	1	
	-20	105	1/2"	16		105			-20	1	
	-24	170	3/4"	16		133			-24	1	
	F 9	-28	290	1"		16			133	-28	1
		-32	425	1-1/2"		16			164	-32	1
	F 7	-36	640	1-1/2"		16			164	-36	1
	F 6	-40	825	2		16			194	-40	1
-44		1060	2-1/2"	16	194	-44	1				
F 5	-48	1325	2-1/2"	13	194	-48	1				
	<b>PRESSURE VESSEL</b>										
F 3	-52	1110	DN80	16	1025	350	see chapter „dimensional drawing“	E-5-	-PV	1	
	-54	1700	DN80	16	1045	400		E-3-	-54	2	
	-56	2125	DN80	16	1045	400		-PV	2		
F 1	-60	3185	DN100	16	1085	440	see chapter „dimensional drawing“	E-1-	-PV	3	
	-64	4250	DN100	16	1105	535			-PV	4	
	-68	5310	DN100	16	1105	535			-PV	5	
	-72	8490	DN150	16	1215	600			-PV	8	
	-76	11670	DN150	16	1245	720			-PV	11	
	-80	14850	DN150	16	1265	750			-PV	14	

Air flow m³/h based on +20°C and 1 bar absolute, at working pressure 7 bar  
 Contact factory for dryers with a higher working pressure  
 Filter bowls F-52 – F-80: Vessel construction complies with directive 87/404/EEC, simple pressure vessels, and is marked with the EC symbol

### Sizing

Minimum working pressure																
bar																
Correction factor																
2	3	4	5	6	7	8	9	10	11	12	13	14	15	16		
0,38	0,52	0,63	0,75	0,88	1,00	1,13	1,26	1,38	1,52	1,65	1,76	1,87	2	2,14		

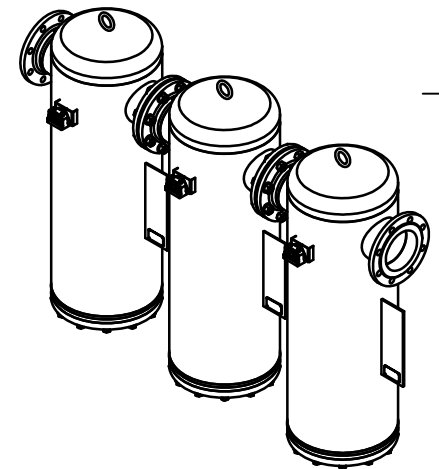
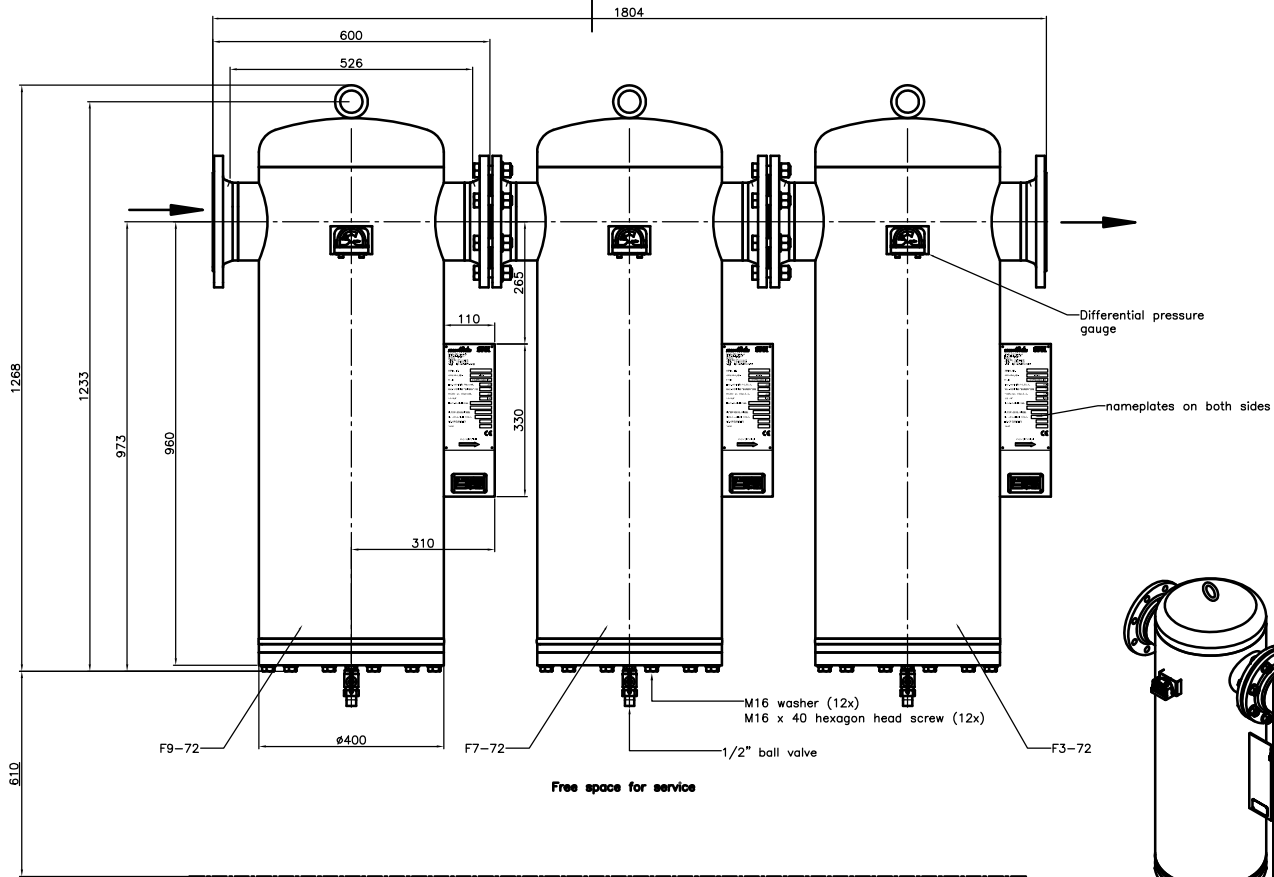
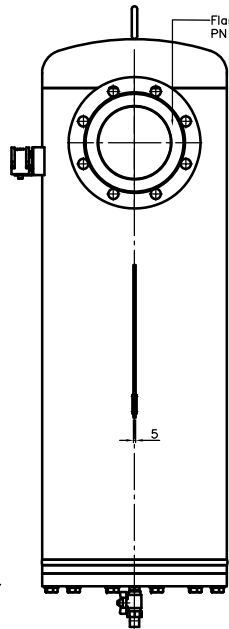
#### Based on

To find the maximum flow at pressures other than 7 bar:  
 multiply the flow (from table above) by the correction factor corresponding to the minimum working pressure of the filter.

#### Working conditions:

Min. Working temperature: +1°C  
 Max. Working temperature „Modular-System“: +66°C  
 Max. Working temperature „Pressure vessel“: +50°C  
 Min. working pressure with automatic condensate drain: 2,0 bar

D-Name	F0516
erstellt	19.04.07
Name	SK
gepr.	19.04.07
Name	KC
ersetzt f.	F0458
ersetzt d.	



Feed filter

### Design Data

Design code AD2000 according to the  
Pressure Equipment Directive (97/23/EG)

Design pressure = Max. operating pressure : 16 bar  
 Test pressure according to 97/23/EG: 24 bar  
 Design temperature : -10°C ... +120°C  
 Designed for: Air, nitrogen, argon, inert gas  
 Corrosion allowance: 1mm  
 Inspection by Lloyds Register

Technical alterations reserved!

E			Werkstoff : S235JR		Maßstab : ISO 2768 m		Allgemeintoleranzen : ( )		Art.-Nr.: 60 50 04 00	
D			Werkstückarten : 1-0,5		↙ ↘				Ähnl. : Masse kg	
C			↖ ↗		außen innen				Ers.f.:	
B			APAS ref. no 12.10.07		CB		Datum : 09.10.07		Ers.d.:	
A			updated 10.10.07		CB		Name : C.Benke		Blatt-Nr. : 1 Blattzahl : 1	
			Änd. Mittlg. Datum Bearb.		ISO- Methode E		Gepr.: JRA Norm :		Zeichnung-Nr. : F 0567 Index : B	
			Bezug / Projekt : Filter comb. F9-72/F7-72/F3-72 APAS						TMC TAMROTOR MARINE COMPRESSORS	